

For Sale

TLN3-600



amazing value for money

- ◆ Medium Duty uncoiler straightener & NC feeder
- ◆ The complete installation conforms to AS 4024-1 & 2, AS 1219 & EN954-1, Safe guarding.
- ◆ Safety system conforming to Category 4.
- ◆ Inverse curve roll on straightener
- ◆ Non—Powered hold down arm
- ◆ Parallel responsibility which includes a machine handover document.
- ◆ 12 month 24/7 warranty.
- ◆ Full installation and commissioning.

Press Shop Automation

LEADERS IN METAL STAMPING TECHNOLOGY





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TOMAC 3 IN 1—Model TLN3-600			
ITEM	SPECIFICATION	ITEM	SPECIFICATION
Material width	75 mm—600 mm	Feed rolls	1 x upper / 1 x lower
Coil OD	1200 mm	Work rolls	4 x upper / 3 x lower
Coil ID	600 mm	Pinch rolls	1 x upper / 1 x lower
Coil weight	3000 kg	Electric eye loop control system	Standard
Thickness range	0.5 mm—4.5 mm	Hard chrome plated rolls	Standard
Maximum speed	16 m/min	Uncoiler with inverter control	Standard
Passline height	1400 mm	Reference indicator adjustment	Standard
Passline height adjustment	+/- 100 mm	Coil flattening device	Standard
Main motor	AC 3.5 kw	Coil side guide	Standard
Uncoiler motor	AC 1.5 kw	Outgoing catenary rollers	Standard
Feed pitch accuracy	+/- 0.15 mm	Fail safe brake design	Standard
Supply voltage	240 V, 1Ph, 50 Hz	Pendant control	Standard
Manual passline height adjustment	Standard	Hydraulic hold down arm	Standard
Lockable mains isolator switch	Standard	Inverse curve roll	Standard

Other inclusions:

- Electrical and mechanical integration
- 12 months warranty 24/7
- All electrics and controls are monitored by a safety control system making the entire line conform to AS 4204-1 and 2 AS1219, EN954-1 and category 4
- Training
- Manuals, electrical, mechanical & pneumatic
- Cranes to off load and position

Exclusions are: Insurance for off loading, relocation of other machines, removal of old oil containers, foundations & concreting costs, mains electrical supply to the press location (this must meet AS3000), mains pneumatic connection to the 3 in 1 location, & mains power transformers.

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