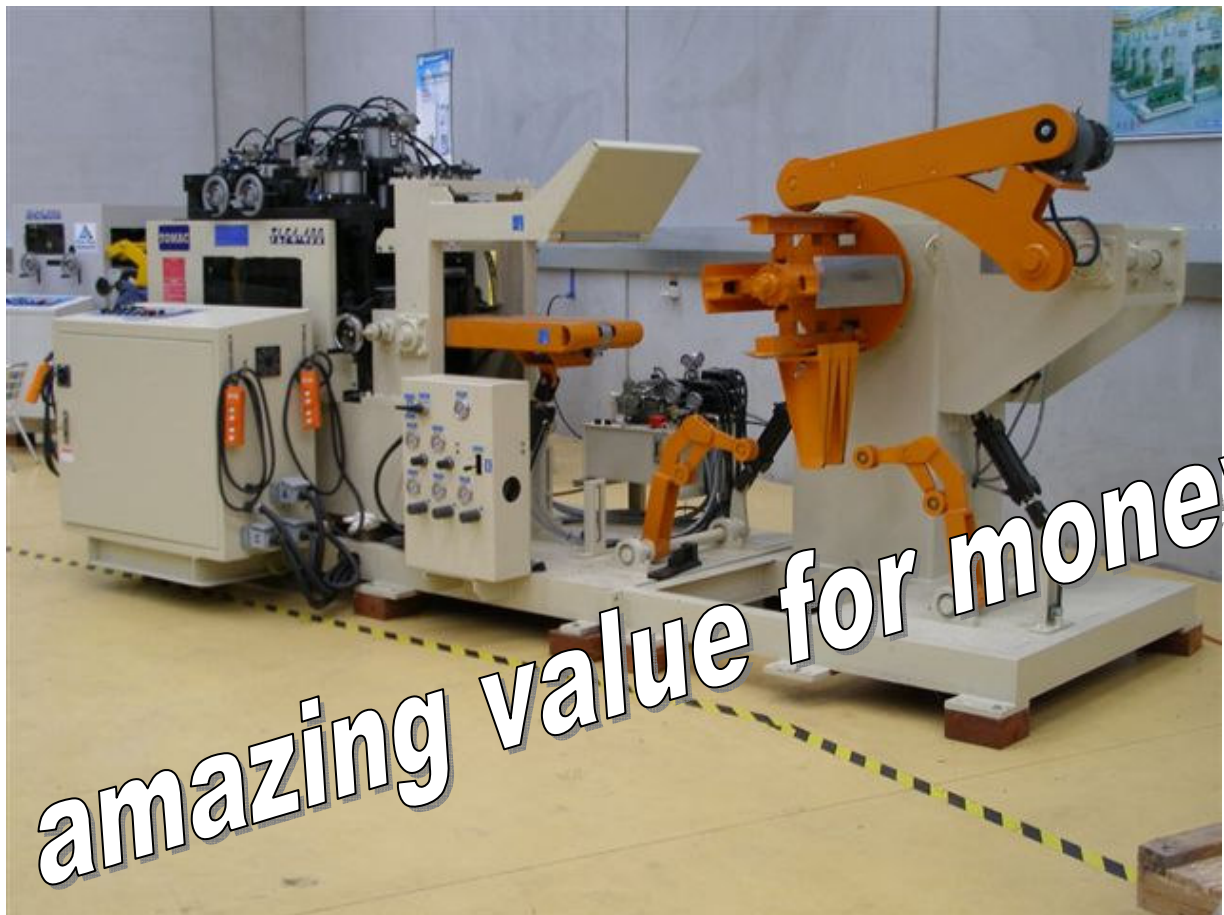


For Sale



TLF4-400



- ◆ Heavy Duty uncoiler straightener & NC feeder
- ◆ The complete installation conforms to AS 4024-1 & 2, AS 1219 & EN954-1, Safe guarding.
- ◆ Safety system conforming to Category 4.
- ◆ Hydraulic opening head on straightener
- ◆ Powered hold down arm
- ◆ Parallel responsibility which includes a machine handover document.
- ◆ 12 month 24/7 warranty.
- ◆ Full installation and commissioning.

Press Shop Automation

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TLF4 TOMAC 3 IN 1			
ITEM	SPECIFICATION	ITEM	SPECIFICATION
Material width	110 mm—400 mm	Feed rolls	1 x upper / 1 x lower
Coil OD	1600 mm	Work rolls	4 x upper / 3 x lower
Coil ID	500 mm	Pinch rolls	1 x upper / 1 x lower
Coil weight	3000 kg	Electric eye loop control system	Standard
Thickness range	0.8 mm—8.0 mm	Hard chrome plated rolls	Standard
Maximum speed	12 m/min	Uncoiler with inverter control	Standard
Passline height	1200 mm	Reference indicator adjustment	Standard
Passline height adjustment	+/- 100 mm	Coil flattening device	Standard
Main motor	AC 5.0 kw	In feed pressing device	Standard
Uncoiler motor	AC 1.5 kw	Peeler extension support	Standard
Feed pitch accuracy	+/- 0.15 mm	Coil side guide	Standard
Supply voltage	415 V, 3Ph, 50 Hz	Hydraulic opening device on straightener	Standard
Motorised passline height adjustment	Standard	Cluster gear set maximises transmission of horsepower	Standard
Lockable mains isolator switch	Standard	Outgoing catenary rollers	Standard
Hydraulic hold down arms	Standard	Fail safe brake design	Standard
Motorised hold down arm	Standard	Pendant control	Standard

Other inclusions:

- Electrical and mechanical integration
- 12 months warranty 24/7
- All electrics and controls are monitored by a safety control system making the entire line conform to AS 4204-1 and 2 AS1219, EN954-1 and category 4
- Training
- Manuals, electrical, mechanical & pneumatic
- Cranes to off load and position

Exclusions are: Insurance for off loading, relocation of other machines, removal of old oil containers, foundations & concreting costs, mains electrical supply to the press location (this must meet AS3000), mains pneumatic connection to the 3 in 1 location, & mains power transformers.

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